Okazaki Manufacturing Company UK Limited

Ashwood House, 66 Cardiff Road, Taffs Well, Cardiff, CF15 7QE Office: +44 (0)29 2081 4333 Email: sales@okazaki-mfg.co.uk



Low-cost, high-quality general purpose thermocouple.

Using MI cable produced in-house, this thermocouple offers a compliance to [AMS 2750 Aerospace Material Specification] not only limits of error but also coil length and the calibration difference at both ends using calibration equipment traceable to national standard such as NIST. (CQI-9 is a quote from AMS 2750) Moreover, this thermocouple has a superior Process Capability Index based on fully-automated production system.

*Process Capability Index CPK: 1.33 or above

Meets [AMS 2750 Aerospace Material Specication]

Various sheath O.D and material available upon requests

Specifications

Outline Drawing

Process capability index (CPK/CPL)

1.33≤CPK(CPL)

Sheath Outer Diameter	Insulation Thickness	Hot Junction Location
ф1.6	2.48	12.9
ф3.2	1.35	7.0

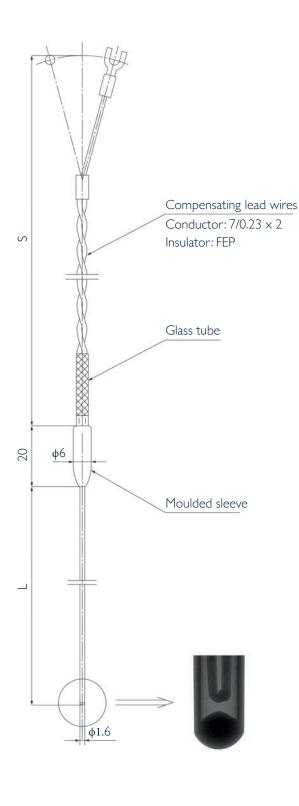
Sheath Outer Diameter	Sheath Material	
(φ1.5)	NCF600	SUS316
ф1.6	NCF600	SUS316
(φ2.0)	NCF600	SUS316
ф3.2	NCF600	SUS316

^{*} Production of ϕ 1.5 and ϕ 2.0 diameters is possible, but because these sizes are optional, delivery may take longer.

Model No.

1	L (mm)	*
2	Sheath outer diameter	B: φ1.6 D: φ3.2
3	Number of element	2: Single
4	Element type	K
5	Measuring junction	9: U (#9)
6	Sheath material	C: 316SS B: NCF600eq.
7	Class	01:1 (JIS)
8	S (mm)	*

^{*} Maximum production length I 000mm for both length L and S.



This diagram shows a thermocouple with a sheath outer diameter of ϕ 1.6. The sleeve shape and sizes will differ for ϕ 3.2 thermocouples.

